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Method for coating surface of tial intermetallic compound or ti-al alloy with thick multiple titanium oxide film

JP06040724

Patent Assignee MITSUBISHI MATERIALS

Inventor

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International Patent Classification

C01G-023/00

Publication Information JPH0640724 A 1994-02-15 [JP06040724]

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Priority Details

1992JP-0215601 1992-07-21

· Fampat family

JPH0640724 1994-02-15 [JP06040724]

· Abstract:

(JP06040724)

PURPOSE: To coat the surface of a TiAl intermetallic compd. or a Ti-Al alloy with a thick multiple titanium oxide film in a short time. CONSTITUTION: One or more among oxycarbonates, hydroxides, nitrates, sulfates and halides of alkali metals are added to one or more among oxycarbonates and hydroxides of alkaline earth metals. They are melted, a TiAl intermetallic compd. or a Ti-Al alloy is immersed in the resulting mixed molten salt and the surface of the Till intermetallic compd. or the Ti-Al alloy is coated with a thick multiple titanium oxide film. COPYRIGHT: (C)1994,JPO&Japio

Claims

(JP06040724)

Claims machine translated from Japanese

1. Alkaline earths metal carbonation ones and [aruka]

Above 1 or 2 kinds inside [ri] earths metal hydroxide, Al

Kalium metal carbonation ones, alkaline metal hydroxide, alkaline gold

Being attached nitrate, alkaline metal sulfate and alkaline metal halo

The mixture which becomes including above 1 or 2 kinds among the gene chemical materials ***

In molten salt, TiAl intermetallic or Ti-Al combination

The TiAl intermetallic [ma] which features that the gold is soaked

It is on the Ti-Al based alloy surface suffering the compound titanium oxide thick film

The [ru] method of overturning.

2. Temperature: It is inside the range of the 150-800.deg.C

The claim 1 statement which features that it soaks in the mixed fused salt

In TiAl intermetallic or Ti-Al based alloy surface double

The method of covering the combination titanium oxide thick film.

@ QUESTEL

Manufacturing method of the TiAl intermetallic based Ti alloy which is superior in strength and ductility

JP04235263

Patent Assignee **MITSUBISHI MATERIALS**

Inventor

MIHASHI AKIRA **OSAWA KEIICHI** SAHIRA TATEAKI

International Patent Classification

C22C-001/00 C22C-014/00 C22F-001/00 C22F-001/18

Publication Information JPH04235263 A 1992-08-24 [JP04235263]







Priority Details

1991JP-0060800 1991-01-08

· Fampat family

JPH04235263 [JP04235263] 1992-08-24 JP2817428 1998-10-30 [JP2817428]

· Abstract:

(JP2817428)

PURPOSE: To improve the strength and ductility of a Ti-Al intermetallic compound-series Ti alloy. CONSTITUTION: This is a method for manufacturing a Ti-Al intermetallic compoundseries Ti alloy excellent in strength and ductility of executing cycle heat treatment of repeatedly subjecting a Ti-Al intermetallic compound Ti alloy contg., by atom, 38 to 45% Al and the balance Ti with inevitable impurities to heat treatment of holding it under heating to a prescribed temp., subjecting it to soln. treatment, successively holding it to a prescribed temp. in an .alpha. single phase range and thereafter raising its temp. to a prescribed one in a .beta. single phase range and holding it and a method for manufacturing a Ti-Al intermetallic compoundseries Ti alloy excellent in strength and ductility of, after the above cycle heat treatment, furthermore executing .alpha. soln. treatment of holding it to a prescribed temp. T of 1150 to 1300 deg.C for prescribed time and thereafter executing cooling and then executing aging treatment of holding it to a prescribed temp. in the range of 650 to (T-100) deg.C and thereafter rapidly cooling it. COPYRIGHT: (C)1992,JPO&Japio

Claims

(JP2817428)

Claims machine translated from Japanese

1. Al: The 38-45 atmoic % to contain, remainder

Chemical combination between the TiAl metal which consist of Ti and the inevitable impurity

Heating keeping the thing type Ti alloy in specified temperature solution heat treatment

It does, continuously, keeps in specified temperature inside the I phase single-phase temperature range

It heats to the specified temperature while [ru] heat treatment and the I phase single-phase temperature range

The cycle heat treatment which repeatedly does the heat treatment which you keep is administered, it is dense

That between the TiAl metal which are superior in strength and the ductility which are featured

Manufacturing method of chemical compound based Ti alloy.

2. Al: The 38-45 atmoic % to contain, remainder

Chemical combination between the TiAl metal which consist of Ti and the inevitable impurity

Heating keeping the thing type Ti alloy in specified temperature solution heat treatment

Administering, continuously, retention to specified temperature inside I phase single-phase temperature range

In specified temperature while heat treatment and the I phase single-phase temperature range which it does ascent

Warm the cycle heat treatment which repeatedly does the heat treatment which is kept ***

To do, furthermore specified temperature inside the 1150-1300.deg.C: In T

To administer the I solution heat treatment of cooling after the predetermined time keeping, next 65

0.deg.C- (T-100) .deg.C in specified temperature inside range specified time

Between the strength which features that aging processing of sudden cooling after the keeping is administered

The TiAl intermetallic based Ti alloy which is superior in calling ductility make

Structure method.

3. As for the above-mentioned solution heat treatment temperature, desirably, 1

Being specified temperature inside the 300.deg.C super -1500.deg.C special

The claim being superior to the strength and ductility of 1 which is made collection/symbol or 2 statements

It is manufacturing method of the TiAl intermetallic based Ti alloy.

@ QUESTEL 6

Manufacturing method of the TiAl intermetallic based Ti alloy which is superior in strength and ductility

JP04235262

Patent Assignee **MITSUBISHI MATERIALS**

Inventor

MIHASHI AKIRA **OSAWA KEIICHI** SAHIRA TATEAKI

International Patent Classification

C22C-001/00 C22C-014/00 C22F-001/00 C22F-001/18

Publication Information JPH04235262 A 1992-08-24 [JP04235262]







Priority Details

1991JP-0060798 1991-01-08

· Fampat family

JPH04235262 [JP04235262] 1992-08-24 JP2817427 1998-10-30 [JP2817427]

Abstract:

(JP2817427)

PURPOSE: To manufacture a Ti-Al intermetallic compoundseries Ti alloy improved in strength and ductility by successively subjecting a Ti-Al intermetallic compound-series Ti alloy having a specified componental compsn. to soln. treatment and cycle heat treatment under specified conditions. CONSTITUTION: A Ti-Al intermetallic compound-series Ti alloy contg., by atom, 38 to 50% AI, furthermore contg. total 0.1 to 5% of one or two or more kinds of elements among Cr, Ru, Mo, W, Mn, Ni, Cu, Fe, V, Nb, Ta, Ag and Co and the balance Ti with inevitable impurities is subjected to soln. treatment at a prescribed temp. of >1300 to 1500 deg.C. Next, cycle heat treatment of repeatedly executing heat treatment of reducing its temp. to an .alpha. single phase temp. range, then executing .alpha. signal phase converting treatment to form its phase into an .alpha. one formed of the closest hexagonal system, thereafter raising its temp. to a .beta. single phase temp. range, then executing .beta. single phase converting treatment to form its phase into a .beta. one constituted of the body-centered cubic system. In this way, the grain size of the structure is refined to obtain a Ti-Al intermetallic compound-series Ti alloy improved in strength and ductility. COPYRIGHT: (C)1992,JPO&Japio

Claims

(JP2817427)

Claims machine translated from Japanese

1. [Claim page 1] Al: The 38-50 atmoic % to contain, the plate

Cr, Ru, Mo, W, Mn, Ni, Cu and Fe,

V, 1 or 2 kinds inside Nb, Ta, Ag and Co from here

The 0.1-5 atmoic % to contain on at total, remainder Ti

The TiAl intermetallic Ti combination which consists of the [bi] inevitable impurity

Heating keeping the gold in specified temperature, it solves processes,

Consequently, the heat which is kept in specified temperature inside the I phase single-phase temperature range

In specified temperature while processing and I phase single-phase temperature range heating retention

Administering the cycle heat treatment which repeatedly does the heat treatment which it does

Chemical combination between the TiAl metal which are superior in strength and the ductility which are made feature Manufacturing method of thing type Ti alloy.

2. Al: The 38-50 atmoic % to contain, the plate

Cr, Ru, Mo, W, Mn, Ni, Cu and Fe,

V, 1 or 2 kinds inside Nb, Ta, Ag and Co from here

The 0.1-5 atmoic % to contain on at total, remainder Ti

The TiAl intermetallic Ti combination which consists of the [bi] inevitable impurity

Heating keeping the gold in specified temperature, to solve process, continuously,

The heat treatment which is kept in specified temperature inside the I phase single-phase temperature range

The thermal place which it heats keeps in specified temperature inside the [bi] I phase single-phase temperature range

To administer the cycle heat treatment which repeatedly does reason, furthermore 115

Specified temperature inside 0-1300.deg.C: In T predetermined time after the keeping cold

To administer the I solution heat treatment of the *** , next the 650.deg.C- (T-10

0) .deg.C In specified temperature inside range predetermined time when cooling suddenly after the keeping

It was superior in strength and the ductility which feature that effective processing is administered

Manufacturing method of TiAl intermetallic based Ti alloy.

3. As for the above-mentioned solution heat treatment temperature, desirably, 1

Being specified temperature inside the 300.deg.C super -1500.deg.C special

The claim being superior to the strength and ductility of 1 which is made collection/symbol or 2 statements

It is manufacturing method of the TiAl intermetallic based Ti alloy.

Production of molded goods of ti3al intermetallic compound JP07258766

Patent Assignee **MITSUBISHI MATERIALS**

Inventor

NISHIDA TAKASHI KONO TORU NAKAE HIDEO

International Patent Classification B22F-003/26 C22C-001/00 C22C-014/00 **Publication Information** JPH07258766 A 1995-10-09 [JP07258766]







Priority Details

1994JP-0048070 1994-03-18

· Fampat family

JPH07258766 1995-10-09 [JP07258766]

· Abstract:

(JP07258766)

PURPOSE: To easily produce molded goods of a Ti(sub 3)Al intermetallic compd. having excellent dimensional accuracy by dropping the melt of an Al-Ti alloy having a specific compsn. onto a porous sintered compact of Ti, thereby bringing this molten metal into penetration reaction. CONSTITUTION: Powder of Ti is press molded and the molding is sintered, by which the porous Ti sintered compact 2 having porosity of 23 to 35% and a desired shape is produced. This porous Ti sintered compact 2 is put into a vacuum furnace 1 and the melt 8 of 900 to 1200 deg.C of the Al-Ti alloy having the compsn. contg. 2 to 10wt.% Ti and consisting of the balance Al is pressed by a cylinder 5 and is dropped onto the surface of the Ti sintered compact 2, by which the melt is penetrated into the Ti sintered compact and is brought into reaction with the Ti. The molded goods 6 consisting of the Ti(sub 3)Al intermetallic compd. and having excellent high-temp. strength are thus produced. The molding of the Ti(sub 3)Al intermetallic compd. having the excellent dimensional accuracy is obtd. without deforming the Ti sintered compact 2 by the excessive reaction heat of the Ti(sub 3)Al intermetallic compd. by adjusting the Ti content of the melt of the Al-Ti alloy to be dropped to a range of 2 to 10%. COPYRIGHT: (C)1995,JPO

Claims

(JP07258766)

Claims machine translated from Japanese

1. Porosity rate: Ti porous sinterring of 23-35%

In body, Ti: The 2-10 weight % to contain, remainder Al

To drip the Al alloy hot water which consists of the [bi] inevitable impurity, Al combination

While permeating the gold hot water to the above-mentioned Ti porous sintered body naturally

The Ti [3] Al intermetallic forming which features that it reacts

Manufacturing method of shape item.

2. As for temperature of the above-mentioned Al alloy hot water 900.deg.C-1

Features that it is the 200.deg.C Ti [3] of the claim 1 statement which

Manufacturing method of Al intermetallic formation item.

@ QUESTEL

Method for heat-treating ti-al intermetallic compound series ti alloy JP06116691

Patent Assignee MITSUBISHI MATERIALS

Inventor KIKUCHI MINORU NAKAMURA HIDEYUKI

YAMABE YOKO

International Patent Classification C22C-014/00 C22F-001/00 C22F-001/18 **Publication Information** JPH06116691 A 1994-04-26 [JP06116691]





Priority Details

1992JP-0290725 1992-10-05

Fampat family

JPH06116691 1994-04-26 [JP06116691]

· Abstract:

(JP06116691)

PURPOSE: To improve the toughness of a Ti-Al intermetallic compound series Ti alloy without deteriorating its strength, at the time of subjecting a Ti alloy having a specified compsn. to heat treatment, by executing massive transformation treatment between solution treatment and aging treatment therefor. CONSTITUTION: A Ti-Al intermetallic compound series Ti alloy constituted of, by atom, 41 to 50% Al and total 3 to 12% of one or >= two kinds among Nb, Mo and Cr, and the balance Ti with inevitable impurities is subjected to solution treatment in such a manner that it is held under heating to an .alpha. phase region and is thereafter rapidly cooled. By the solution treatment, its phase is formed into an .alpha. phase single phase, and after that, massive transformation treatment in which it is held under heating to a .gamma. phase single region in vacuum or in a nonoxidizing atmosphere of an inert gas or the like is executed. By the massive transformation treatment, its structure is formed into a sufficient massive .gamma. phase one, and after that, aging treatment in which it is held under heating in an .alpha. +.beta. phase region and is subsequently subjected to rapid cooling is executed. The Ti-Al intermetallic compound base Ti alloy subjected to the heat treatment by this method can sufficiently correspond as the structural member of various equipment exposed to the cycle of high temps. and ordinary temps. accompanied by high output. COPYRIGHT: (C)1994,JPO&Japio

Claims

(JP06116691)

Claims machine translated from Japanese

1. Atmoic % With,

AI: 41-50%,

Totaling above the inside 1 or 2 kinds of Nb, Mo and Cr

So to contain the 3-12%, remainder Ti and the inevitable impurity

The TiAl intermetallic based Ti alloy which consists of, the I phase territory

After heating keeping, cooling suddenly, it solves processes,

The TiAl intermetallic based Ti alloy which aforementioned it solved processed

Heating keeping in the I phase territory, massive you transform process,

The TiAl intermetallic type Ti which aforementioned massive you transformed processed

After heating keeping in the .alpha.+.gamma. phase territory cooling suddenly the alloy, the aging place

The high tenacious TiAl intermetallic which reason it does, features thing

Heat treatment method of type Ti alloy.

2. As for the aforementioned massive metamorphosis processing, the aforementioned solution place

Reason the TiAl intermetallic based Ti alloy which is done in the I phase territory adding

Heat after keeping, the high tenacity TiA which features that it cools suddenly

Heat treatment method I of intermetallic based Ti alloy.